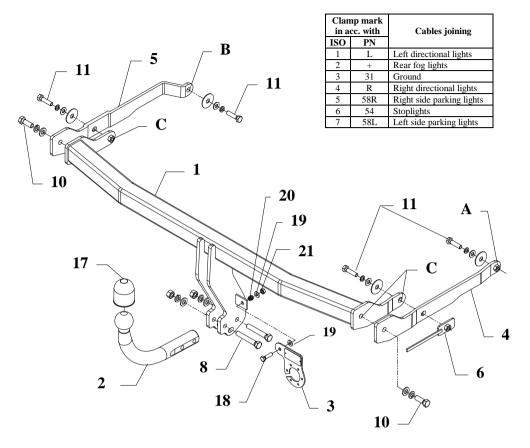
#### FITTING INSTRUCTION



This towbar is designed to assembly in following car: **RENAULT MEGANE 5 door,** produced since 11.2002 till 2008, catalogue no. **G41** and is prepared to tow trailers max total weight **1300 kg** and max vertical load **75 kg**.

# From manufacturer

Thank you for buying our product. Their reliability has been confirmed in many tests. Reliability of towbar depends also on correct assembly and right operation. For this reasons we kindly ask to read carefully this instruction and apply to hints.

The towbar should be install in points described by a car producer.

## The instruction of the assembly

- 1. Disassemble the bumper and unscrew original aluminium bumper's reinforcement (this part is not used any more).
- 2. The act of assembling is possible from the inside part of the boot:
  - Find two original holes cover with the string on the right side of the chassis member,
  - Find one hole on the left side make it available, the second hole is seen from outside.
- 3. Slide the element (pos. 4) to the right chassis member, and fix it loosely through the holes (pos. A).
- 4. Slide the element (pos. 5) to the left chassis member, and fix it loosely through the holes (pos. B).
- 5. Then fix the main bar of towbar (pos. 1) through the holes (pos. C see the drawing).
- 6. Position the ball of towbar (pos. 2) and fix it with bolts M12x75mm (pos. 8) and M12x70mm (pos. 9) from the towbar accessories.
- 7. Fix the socket plate (pos. 3) as shown on the drawing.
- 8. Cut the bumper.
- 9. Reassemble the bumper.
- 10. Tighten all nuts and bolts according to the torque shown in the table.
- 11. Connect the electric wires according to the instructions of the car.
- 12. Complete the paint cover of towbar (during the mounting paint cover could be destroyed).

Torque settings for nuts and bolts (8,8):

M 8 - 25 Nm

M 10 - 55 Nm

M 12 - 85 Nm

M 14 - 135 Nm

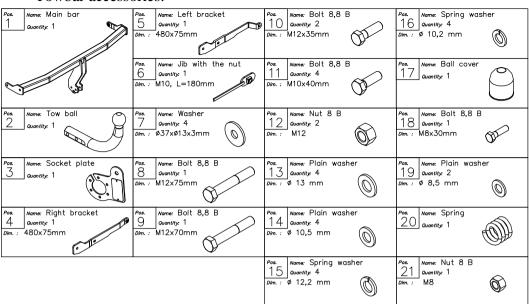
### **NOTE**

After install the towbar you should get adequate note in registration book (at authorised service station). The car should be equipped with:

- Indicators
- Tow mirrors

After 1000km of exploitation check all bolts and nuts. The ball of towbar must be always kept clear and conserve with a grease.

#### Towbar accessories:





### PPUH AUTO-HAK S. J.

Produkcja Zaczepów Kulowych Henryk & Zbigniew Nejman 76-200 SŁUPSK ul. Słoneczna 16K tel/fax (059) 8-414-414; 8-414-413 E-mail: office@autohak.com.pl www.autohak.com.pl

## **Towing hitch (without electrical set)**

Class: A50-X Cat. no. G41

Designed for:

Manufacturer: **RENAULT** 

Model: **MEGANE** 

Type: 5 door

produced since 11.2002 till 2008

Technical data: **D**-value: **7,44 kN** 

maximum trailer weight: 1300 kg maximum vertical cup load: 75 kg

Approval number acc. to regulations EKG/ONZ 55.01: E20-55R-01 0854

## **Foreword**

This towbar is designed according to rules of safety traffic regulations. The towing hitch is a safety component and must be installed only by qualified personnel. Any alteration or conversion to the towing hitch is prohibited and would lead to cancellation of design certification. Remove insulating compound and underseal from vehicle (if present) in the area of the matting surfaces of the towing hitch.

The vehicle manufacturer's specifications regarding trailer load and max. vertical cup load are decisive for driving, and values for the towing hitch cannot be exceeded.

*D-value formula:* 

$$\frac{\text{Max trailer weight [kg]} \quad \text{x} \quad \text{Max vehicle weight [kg]}}{\text{Max trailer weight [kg]} + \quad \text{Max vehicle weight [kg]}} \text{X} \quad \frac{9,81}{1000} = \quad D \quad [kN]$$